

INTRODUCTION

With correct maintenance and proper use, the Gehl 4640/5240E Power2 and Mustang 2056 Series II skid-steer loaders with a Tier 4i Yanmar 4TNV98-ZNMS2 engine will give years of dependable service. This service manual addendum is intended to be a guide in the assembly and disassembly, installation and removal, adjustment and testing, troubleshooting and replacement of components that together make up the Gehl 4640/5240E Power2 and Mustang 2056 Series II skid-steer loaders.

In many of the procedures found within, the installation steps are the exact opposite of the removal steps and vice versa, and therefore, the opposite procedure is not written. Instead, a note to reverse the procedure will be stated. This reduces redundancy and excessive pages in the manual. In cases though, where the assembly and disassembly or removal and installation procedures differ and additional steps or safety concerns are paramount, the entire reverse procedure will be written out to include the new information.

The Table of Contents and Index can be used to make the procedure you need to find an easier process. Many schematics, photographs, and line art drawings are used to help perform the necessary repairs, tests, or adjustments that the skid-steer loader needs to keep it in good running condition.

If you have any additional questions, please contact your authorized Gehl dealer/Mustang dealer or call the Gehl/Mustang Service Department for assistance.

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