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International Symbols

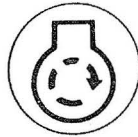
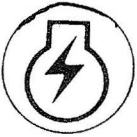



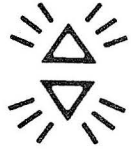



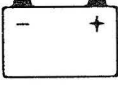


































					
STARTER	IGNITION ON	ALL POWER OFF	POWER ON ACCESSORIES	WORK LIGHT	EMERGENCY OR HAZARD FLASHER
					
HORN	ENGINE OIL PRESSURE	ENGINE HOURS (Running Time)	AMMETER OR GENERATOR LIGHT	HEATER STARTER	FUSE
					
ENGINE COOLANT TEMPERATURE	Full	Gasoline	CHOKE	HYDRAULIC RESERVOIR	Engaged
	1/2 Full				
CAUTION: PRESSURIZED RADIATOR	Empty	Diesel FUEL	ENGINE OIL	DIRECTION OF CONTROL LEVER	Disengaged
					
NEUTRAL	ROTATE CLOCKWISE	ROTATE COUNTERCLOCKWISE	Fast	Dump	Float
					
REVERSE	FORWARD	FUEL SHUT-OFF	Slow	Lower	Lower
					
COOLANT	GREASE	DIPSTICK	BUCKET CONTROL	Roll Back	Raise
			Roll Back	Roll Back	Raise
SPEED RANGE	COOLANT	GREASE	DIPSTICK	BUCKET CONTROL	LIFT ARM CONTROL

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SECTION 1

INTRODUCTION

This service manual covers the SL6620 and SL6625 Skid Loaders. The latest factory service information has been compiled by our Service and Engineering personnel to give you the best Service Information available. Follow all procedures carefully to avoid unnecessary delays and damage to any part of the Loader. Where procedures are given step by step, please follow them in order.

The Hydraulic System and the Engine are the two most critical systems of the Skid Loader, from a service standpoint. When any service is performed on the Hydraulic System, always clean the Hydraulic Components and Fittings before disconnecting any Hydraulic Lines, since contamination is the greatest cause of failure. For Engine repairs, consult your 200 Series Perkins Workshop Manual.

The Model Number and Serial Number are located on a Decal inside the Right Chassis Riser, above the Lift Cylinder Pivot.

“Right” and “Left” are determined from position on the Seat facing forward. From this position the Traction Control T-bar is on the “Left” and the Lift/Tilt Control T-bar is on the “Right”.

The Perkins 4.154 Diesel Engine is used in the SL6620 and SL6625. The Engine Number is stamped on a machined pad on the right side of the Cylinder Block just above the Fuel Injection Pump. A typical Engine Number is GAB12345J.

TORQUE VALUES

The chart on the inside rear cover contains torque values for hardware used on this Loader. The grade of the Bolt can be identified by markings on the Bolt head. Most of the Bolts used are Grade 5. Use these torque values for all hardware except LN, TCS, TFS and SMS.

ABBREVIATIONS

AR	- As Required
AUX	- Auxiliary
BRKT	- Bracket
CB	- Carriage Bolt
CN	- Castellated Nut
CS	- Cap Screw (Hexagon Head)
DEG	- Degree
FLN	- Flanged Lock Nut
FLS	- Flanged Lock Screw
I.D.	- Inside Diameter
JIC	- Joint Industry Conference
JN	- Jam Nut
L	- Lock Washer
LH	- Left-Hand Thread
LN	- Lock Nut
LT	- Left
N	- Nut
NA	- Not Applicable
NF	- National Fine Thread
NILN	- Nylon Insert Lock Nut
NPT	- National Pipe Thread
O.D.	- Outside Diameter
P	- Plain Washer
RGT	- Right
RH	- Right Hand Thread
RHMS	- Round Head Machine Screw
SHSS	- Socket Head Set Screw
SL	- Self-Locking
SMV	- Slow Moving Vehicle
S/N	- Serial Number
Sq.	- Square
SQHSS	- Square Head Set Screw
T	- Tooth
TCS	- Thread-Cutting Screw
TFS	- Thread-Forming Screw
THD	- Thread
THMS	- Truss Head Machine Screw
WLS	- Whiz-Lock Screw

The GEHL® Company and the Automotive Society Engineers have adopted this **SAFETY ALERT SYMBOL**



to pinpoint characteristics which, if **NOT** properly followed, can create a safety hazard. When you see this symbol in this manual or on the unit itself, you are reminded to **BE ALERT! YOUR SAFETY IS INVOLVED.**

SECTION 2

SPECIFICATIONS

All Dimensions are in inches (millimeters) unless otherwise noted.

GENERAL

Model & Description .. SL6620 and SL6625 Skid Loader
 SAE Operating Capacity* 2050 lb. (930 kg)
 SAE Tip-Up Capacity 4100 lb. (1865 kg)
 Machine Weight 6670 lb. (93025 kg)
 Volumetric Capacities & Deliveries
 18 gallon (68 liter) Hydraulic System Reservoir
 18 gallon (68 liter) Fuel Tank
 23 gpm (87 l/m) Hydraulic System Pump
 2500 PSI (175 Bar) Hydraulic Relief Pressure
 32 gpm (175 l/m) Each Hydrostatic Pump
 Hydraulic System Filtration 10 Micron
 Hydraulic Oil Type F Automatic Transmission Fluid,
 Type A (Suffix A)
 Dexron Automatic Transmission Fluid
 or equivalent all weather Hydraulic Fluid
 Travel Speed 0-6.5 mph (0-11 kmk)
 Drive Hydrostatic with Hand Throttle
 and Foot Accelerator Pedal
 Controls Load Trak Side-mounted Lift/Tilt T-Bar
 with Self-Leveling Lift Action
 Load Trak Power Assisted Self-Centering
 Side-mounted Traction T-Bar
 Brakes Disc-type Hand-operated
 (parking and emergency)
 ROPS SAE Approved ROPS & FOPS,
 Spring balanced with Self-Activating
 Rollback Lock Safety Mechanism
 Electrical System 12 Volt D.C. Wet Cell Battery
 with 650 CCA, 12 Volt DC Starter
 and 37 Ampere Alternator
 Tire Size & Pressure
 Standard 8.25 x 15 6 ply - 40-45 PSI
 Flotation 12:00 x 16.5 6 ply - 50 to 55 PSI (385 kPa)
 Electrical System 12 Volt DC Wet Cell Battery
 with 650 CCA, 12 volt DC Starter and
 37 Ampere Alternator
 Overall Operation Height 154" (3912)
 Overall Height with Operator Guard 82" (2083)

Ground Clearance 10" (254)
 Overall Length
 (w/17 cu. ft. Construction Bucket) 136" (3429)
 Overall Length less Bucket 105" (2667)
 Wheel Base 42" (1067)
 Dump Reach 35" (889)
 Rollback at Ground 32 Degrees
 Dump Angle 37 Degrees
 Overall Width -
 W/8.25 x 15 Tires 64" (1625)
 W/12:00 x 16.5 Tires 69" (1753)

* Operating capacity rated with 72" (1829) Wide Construction Bucket, 12 x 16.5 Tires and a 175 lb. (79 kg) Operator, according to SAE J818.

ENGINE

Model & Description 4.154 Perkins,
 154 CID (.25 liter), Liquid-cooled,
 4 Cylinder Diesel, SAE 60 hp (44.7 kw) @ 3000 RPM
 with 117 ft. lb. (158 N·m) Torque @ 2000 RPM
 Type 4 Cylinder, 4 stroke indirect injection
 Firing Order 1, 3, 4, 2
 Direction of Rotation Clockwise from the Front
 Compression Ratio 21:1
 Cubic Capacity 153.9 in. (2.523 litres)
 Stroke 4.0 in. (101.6 mm)
 Nominal Bore 3.5 in. (88.9 mm)
 Valve Tip Clearance (Cold) 0.012 in. (0.30 mm)
 Oil Pressure 30-60 lb. at maximum speed
 and normal operating temperatures
 Crankcase Capacity 6.3 U.S. quarts (10.6 Imp. pints)
 (6.0 litres)
 Cooling System Capacity Approx. 12 qts.

Engine Oil Viscosity Index

Temperature in F (C)	10 (-12) & Above	Below 10 (-12)
Viscosity (Type CC or SF)	30W,10W-30 or 10W-40	10W,5W-20 or 5W-30



SECTION 3

SAFETY



BEFORE YOU ATTEMPT TO OPERATE THIS EQUIPMENT, READ AND STUDY THE FOLLOWING SAFETY INFORMATION. IN ADDITION, MAKE SURE THAT EVERY INDIVIDUAL WHO OPERATES OR WORKS WITH THIS EQUIPMENT, IS FAMILIAR WITH THESE SAFETY PRECAUTIONS.

GEHL Company always takes the operator and his safety into consideration when designing machinery and Guards for protection against exposed moving parts. However, some areas cannot be guarded or shielded. In addition, the Operator's Manual and Decals on the machine itself warn you of further danger and should be read and observed closely.

The safety alert symbol above means **ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!** It stresses an attitude of "HEADS UP" for safety and can be found throughout this Operator's Manual and on the Unit itself.

Remember: The careful operator is the best operator. Most accidents are caused by human error. Certain precautions must be observed to prevent the possibility of injury or damage.

Please read the rules listed below for safe operation **BEFORE** you operate this equipment.

Use of the word **CAUTION, WARNING** or **DANGER** herein and on the machine itself signals three degrees of hazard. **CAUTION** is used for general reminders of good safety practices or to direct attention to unsafe practices. **WARNING** is used to denote a specific potential hazard. **DANGER** is used to denote the most serious specific potential hazard.

NEVER operate Loader without wearing Seat Belt!

NEVER attempt to operate Loader unless Operator Secondary Restraint Bar is "lowered"!

MANDATORY SAFETY SHUTDOWN PROCEDURE

Work of any type on machinery is always more dangerous when the Machine is operating. **BEFORE** cleaning, adjusting, lubricating or servicing this Unit, the following **MANDATORY SAFETY SHUTDOWN PROCEDURE** should **ALWAYS** be followed:

1. Move the Propulsion Control T-bar to the "neutral" position.
2. Lower the Lift Arms completely and roll the Attachment (Bucket or Fork) forward so that the front edge is in contact with the ground.
3. Engage the Hand Brake.
4. Move the Throttle to the slow idle position, shut the Engine off and remove the Ignition Key.
5. If the Lift Arms **MUST** be left in the "raised" position. **BE SURE** to properly engage the Mechanical Lift Cylinder Lock instead of performing Step 2.

GEHL Skid Loaders are designed and intended to be used ONLY with a mounted GEHL Company Attachment (Bucket or Fork), or with an approved (by GEHL) Accessory Attachment! The GEHL Company will NOT be responsible for operator safety if used with an unapproved Attachment!

Some photographs, used herein, may show Door(s), Guard(s) or Shield(s) open or removed for illustration purposes **ONLY! BE SURE** that all Door(s), guard(s) or Shield(s) are in their proper position(s) and securely attached **BEFORE** operating the Loader!

Read and observe ALL Safety Information and Decals on the Loader BEFORE operating the Unit. In addition, familiarize yourself with ALL of the Safety Devices and periodically check that they are functioning properly!

The stability of a Skid Loader is determined by its desirable, but short, wheel base. Any or all of the following elements: the terrain, the Engine speed, the load being carried or dumped, and/or abrupt T-Bar movements, can affect stability! IF MISUSED, ANY OF THE ABOVE FACTORS CAN CAUSE THE LOADER TO TIP, THROWING YOU FORWARD OR OUT OF THE UNIT, CAUSING DEATH OR SERIOUS BODILY INJURY! Therefore, ALWAYS have the Secondary Operator Restraint Bar "lowered" and wear the Seat Belt! Operate the Control T-Bars smoothly and gradually at an appropriate Engine speed which matches the operating conditions!