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INTRODUCTION

With correct maintenance and proper use, Gehl skid-steer loaders will give years of dependable service. This service manual is intended to be a guide in the assembly and disassembly, installation and removal, adjustment and testing, troubleshooting and replacement of components that together make up the Gehl SL7610 and SL7810 skid-steer loaders.

IMPORTANT

For SL7710 (EU) service information, follow procedures for SL7610 skid-steer loaders, except where noted separately.

In many of the procedures found within, the installation steps are the exact opposite of the removal steps and vice versa, and therefore, the opposite procedure is not written. Instead, a note to reverse the procedure will be stated. This reduces redundancy and excessive pages in the manual. In cases though, where the assembly and disassembly or removal and installation procedures differ and additional steps or safety concerns are paramount, the entire reverse procedure will be written out to include the new information.

The Table of Contents and Index can be used to make the procedure you need to find an easier process. Also, there are black tabs extending off the pages highlighting the chapters for those who prefer to thumb through the manual. Many schematics, photographs, and line art drawings are used to help perform the necessary repairs, tests, or adjustments that the 7010 Series skid-steer loader needs to keep it in good running condition.

If you have any additional questions, please contact your authorized Gehl dealer or call the Gehl Service Department for assistance.

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SPECIFICATIONS

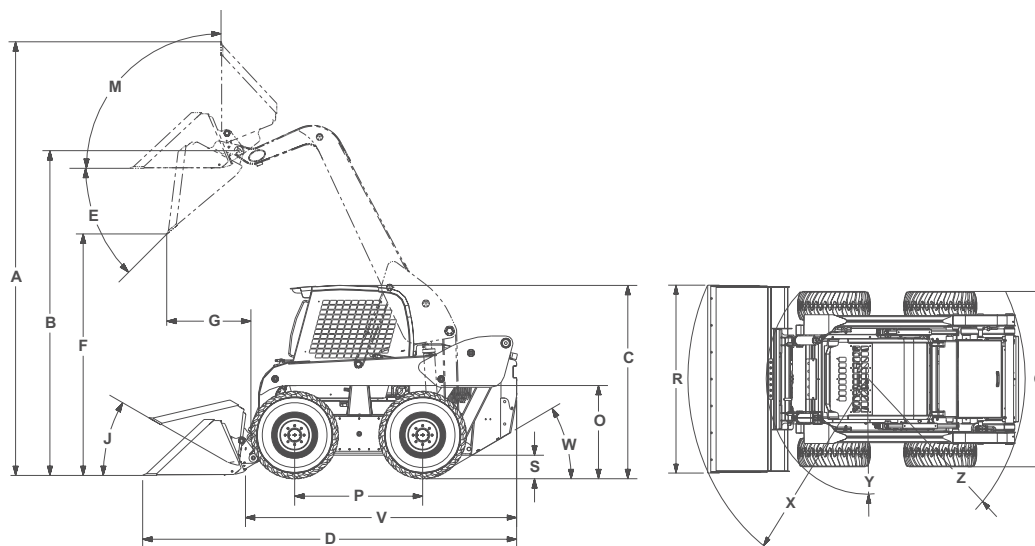
	7610/7710	7810
Make of Engine	Perkins	Perkins (Turbo)
Model	1104C-44	1104C-E44T
Fuel	Diesel	Diesel
Displacement	269 CID (4,41 L)	269 CID (4,41 L)
Horsepower - Net	86 hp (64 kW) @ 2400 rpm	115 hp (86 kW) @ 2400 rpm
Peak Torque	223 lbf-ft (302 N•m) @ 1400 rpm	291 lbf-ft (394 N•m) @ 1400 rpm
*SAE Rated Operating Load	3400 lbs (1542 kg)	3675 lbs (1724 kg)
Operating Weight	10180 lbs (4618 kg)	10260 lbs (4654 kg)
Shipping Weight	8980 lbs (4073 kg)	9060 lbs (4110 kg)

Specifications below apply to all 7610, 7710 and 7810 models	
Capacities	
Hydraulic Reservoir	18.5 US gal (70 L)
Chaincases (each)	3 US gal (11,4 L)
Engine Oil	8.9 US qts (8,4 L)
Fuel Tank	28.9 US gal (109,4 L)
Electrical	
Battery	12 volt DC with 950 CCA
Starter	12 volt DC (3 kW)
Alternator	85 A
Hydraulic System	
Hydraulic System Pressure	3300 psi (228 bar)
Standard Auxiliary Flow Rate (Single)	2-29 gpm (8-110 L/min)
High-Flow Auxiliary Flow Rate (Dual)	40 gpm (151 L/min)
Travel Speed - Single Speed	0 to 8.0 mph (0 to 13 km/h)
Travel Speed - Two-Speed (optional on 7610/7710)	0 to 14 mph (0 to 22,5 km/h)

Tire Options	
14 x 17.5 - 14 ply	Foam-Filled tires
14 x 17.5 - 14 ply	High Clearance Flotation tires
14 x 17.5 - 14 ply	Severe Duty tires
15 x 17.5 - 14 ply	Foam-Filled tires - Severe Duty
33 x 15.5 x 16.5 - 12 ply	Extra Wide Heavy Duty tires
12 x 35	Solid Rubber tires

Buckets and Capacities			
Width - inches (millimeters)	Bucket Description	Capacity (Heaped)	
84 inches (2083 mm)	Dirt/Construction	22.0 cubic feet	0,62 cubic meters
84 inches (2083 mm)	Dirt/Construction	28.0 cubic feet	0,79 cubic meters
90 inches (2286 mm)	Dirt/Construction	29.3 cubic feet	0,83 cubic meters
48 inches (1219 mm)	Pallet Fork	N/A	N/A

*Operating load rated with a 84 inch (2134 mm) dirt/construction bucket in accordance with SAE J818.



Dimensional Specifications		7610 Models 0.81 cu. yd. bkt. w/ 14 x 17.5 tires		7810 Models 1.0 cu. yd. bkt. w/ 14 x 17.5 tires	
		inches	millimeters	inches	millimeters
A	Overall operation height - fully raised	185.5	4719	187.8	4770
B	Height to hinge pin - fully raised	142	3607	142	3607
C	Overall height - top of ROPS	81	2057	81.1	2060
D	Overall length - bucket down	159	4039	161	4089
E	Dump angle @ full height	38°		38°	
F	Dump height	109.5	2781	107	2718
G	Dump reach - bucket (full height)	36.8	935	38.2	970
J	Rollback at ground	28.5°		28.5°	
M	Rollback angle at full height	85°		85°	
O	Seat-to-ground height	41	1041	41	1041
P	Wheelbase - nominal	55	1397	55	1397
Q	Overall width - less bucket	81	2057	81	2057
R	Overall bucket width	84	2134	84	2134
S	Ground clearance to chassis (between wheels)	9.1	231	9.1	231
U	Maximum back grading angle	81.5°		81.5°	
V	Departure angle	21°		21°	
W	Clearance circle - front (with bucket)	98.5	2502	101.7	2583
X	Clearance circle - front (less bucket)	60.6	1539	60.6	1539
Y	Overall length (less bucket)	30°		30°	
Z	Clearance circle - rear	80.5	2045	80.5	2045