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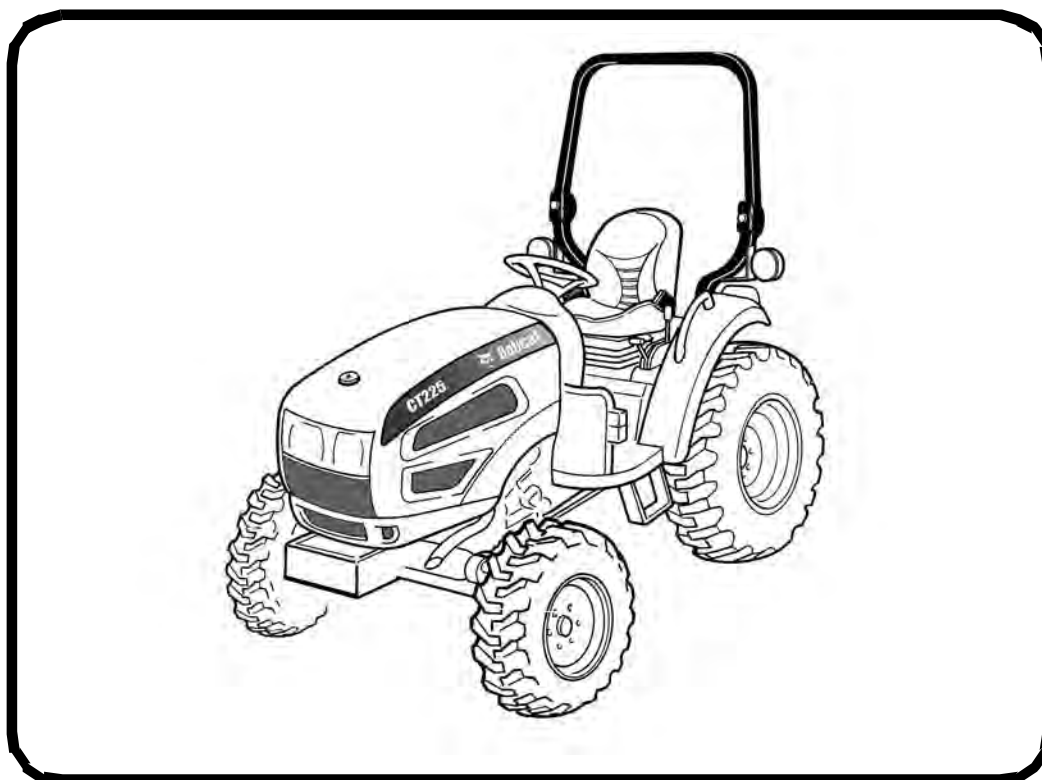


Bobcat®

Service Manual

CT225, CT230 Compact Tractor

S/N A59B11001 & Above
S/N A59C11001 & Above



MAINTENANCE SAFETY

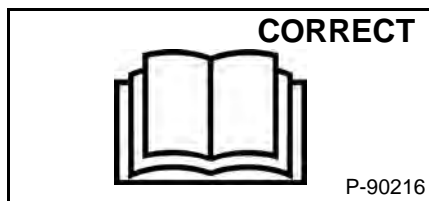


WARNING

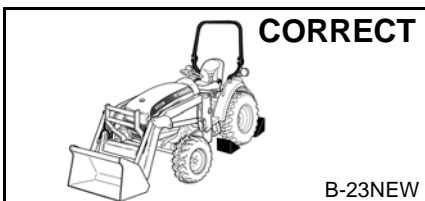
Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death. W-2003-0807



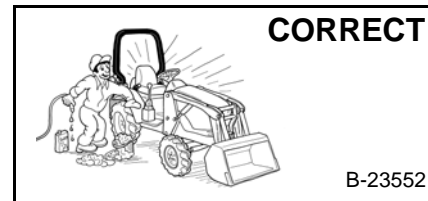
Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



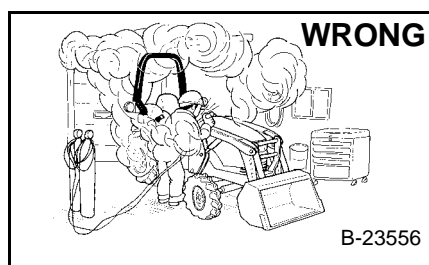
⚠ Never service the machine without instructions.



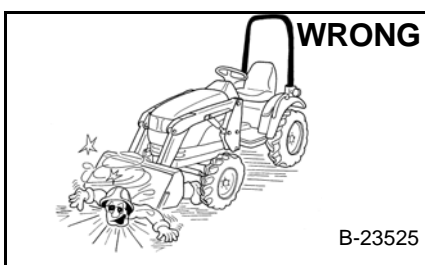
⚠ Before exiting machine, engage parking brake. Chock wheels before servicing



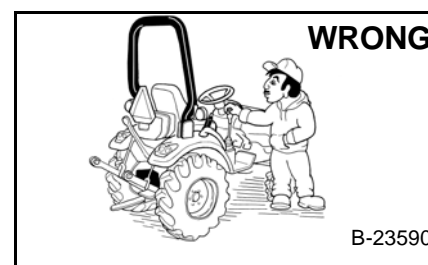
⚠ Cleaning and maintenance are required daily.



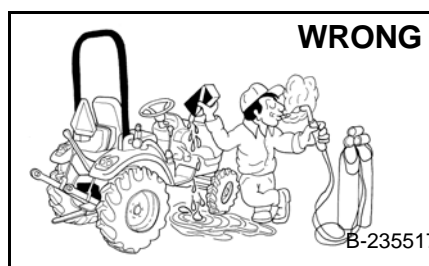
⚠ Have good ventilation when welding or grinding painted parts.
 ⚠ Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.
 ⚠ Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.



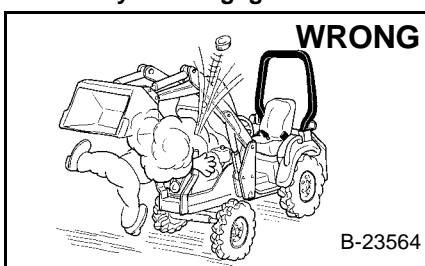
⚠ Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause loader arms to drop.
 ⚠ Lower loader arms, attachments, and implements (if equipped) before servicing.
 ⚠ DO NOT service the compact tractor or implement with the PTO system engaged.



⚠ Never start the machine if not properly seated in the operator's seat.
 ⚠ Never work on the machine with loader arms raised.
 ⚠ Never modify equipment or add attachments not approved by Bobcat Company.



⚠ Stop, cool and clean engine of flammable materials before checking fluids.
 ⚠ Never service or adjust machine with the engine running unless instructed to do so in the manual.
 ⚠ Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.
 ⚠ Never fill fuel tank with engine running, while smoking or when near open flame.



⚠ Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
 ⚠ Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.
 ⚠ Keep engine cover and side access panels closed except for service.



⚠ Lead-acid batteries produce flammable and explosive gases.
 ⚠ Keep arcs, sparks, flames and lighted tobacco away from batteries.
 ⚠ Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact, flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use genuine Bobcat replacement parts.

MSW32-0409



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