

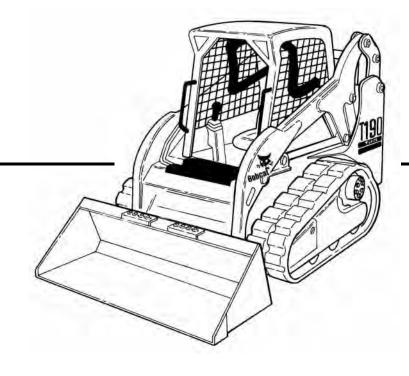




## Service Manual

**G** Series

(S/N 519311001 & Above) (S/N 519411001 & Above)



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## EQUIPPED WITH **BOBCAT INTERLOCK** CONTROL SYSTEM (BICS™)

(IR) Ingersoll Rand Printed in U.S.A.

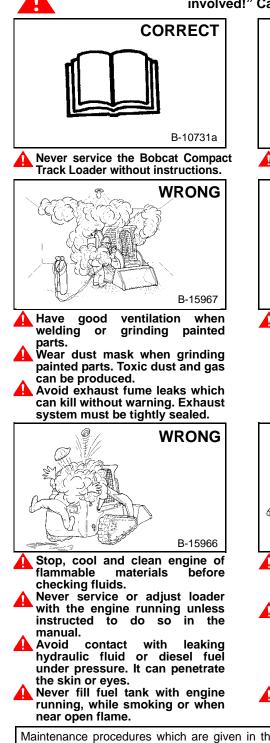
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## **MAINTENANCE SAFETY**

WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death. W-2003-0903

Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.





Use the correct procedure to lift or lower operator cab.



Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop. Do not go under lift arms when raised unless supported by an approved lift arm support device. Replace it if damaged.



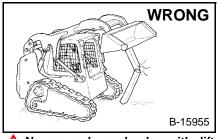
Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.

Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding. Keep rear door closed except for

Keep rear door closed except for service, Close and latch door before operating the loader.



Cleaning and maintenance are required daily.



 Never work on loader with lift arms up unless lift arms are held by an approved lift arm support device. Replace if damaged.
Never modify equipment or add attachments not approved by Bobcat Company.



flammable and explosive gases. Keep arcs, sparks, flames and lighted tobacco away from batteries.

Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/ operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL.** Always use genuine Bobcat **replacement parts.** The Service Safety Training Course is available from your Bobcat dealer.