

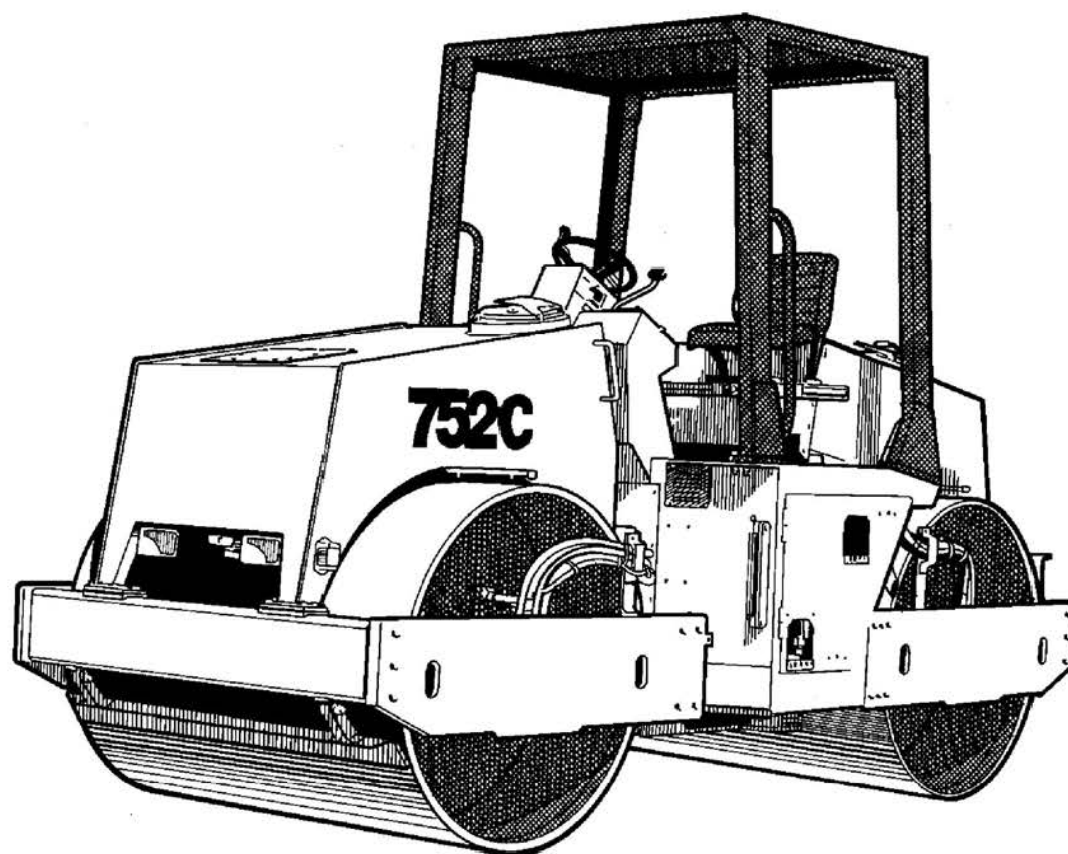


TANDEM DRUM ROLLER

SERVICE MANUAL SM71001

May 2000

Model 752C



CALIFORNIA

Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known
to the State of California to cause cancer, birth defects, and
other reproductive harm.

SECTION ONE

GENERAL INFORMATION	1 - 1
MACHINE DESCRIPTION	1 - 3
MACHINE SERIAL NUMBERS	1 - 5
IDENTIFYING MACHINE COMPONENTS	1 - 6
MACHINE SPECIFICATIONS.....	1 - 8
STANDARD TORQUE DATA	1 - 10
FLUID CAPACITY - 752C	1 - 12
DIESEL FUEL SPECIFICATION	1 - 13
ENGINE OIL SPECIFICATION.....	1 - 14
ROLLOVER PROTECTION STRUCTURE	1 - 15
SAFETY, GENERAL	1 - 16
SPARK ARRESTER	1 - 16
SAFETY, PERSONAL	1 - 17
SAFETY, MACHINE OPERATION	1 - 19
SAFETY, MAINTENANCE	1 - 22
SAFETY, DECALS.....	1 - 23

SECTION TWO

ENGINE	2 - 1
ENGINE DATA	2 - 2
CUMMINS ENGINE WARRANTY.....	2 - 3
ENGINE REMOVAL	2 - 4

SECTION THREE

ELECTRICAL.....	3 - 1
INSTRUMENT PANEL, RIGHT.....	3 - 2
INSTRUMENT PANEL, LEFT	3 - 4
INSTRUMENT PANEL COVER.....	3 - 5
COMBINATION INDICATOR	3 - 6
SPEED RANGE CONTROL.....	3 - 7
UNDERSTANDING ELECTRICAL SCHEMATICS	3 - 11
UNDERSTANDING RELAYS	3 - 14
VIBROMAX RELAYS	3 - 15
STARTER/CHARGING CIRCUIT	3 - 17
UNDERSTANDING BATTERIES.....	3 - 17
BATTERY DIAGNOSTICS	3 - 18
UNDERSTANDING ALTERNATORS	3 - 19

CHARGING SYSTEM DIAGNOSTICS	3 - 20
VOLTAGE CHECKS AT ALTERNATOR	3 - 21
SYSTEM LEAKAGE	3 - 21
CIRCUIT WIRING TEST	3 - 21
MEASURING ALTERNATOR OUTPUT	3 - 22
UNDERSTANDING STARTERS	3 - 22
STARTER SOLENOID	3 - 23
STARTER SYSTEM DIAGNOSTICS	3 - 23
SOLENOID CIRCUIT TEST	3 - 23
STARTER CIRCUIT WIRING TEST	3 - 24
STARTER MOTOR TEST	3 - 25
INSTRUMENTATION PANEL.....	3 - 27
LIGHTING CIRCUIT	3 - 29
WATER SPRINKLER CIRCUIT	3 - 31
VIBRATION/DRUM SELECTION CIRCUITS.....	3 - 33
VIBRATION CONTROL CIRCUIT.....	3 - 35
TWO SPEED PROPULSION MOTOR CIRCUITS.....	3 - 37
WIRE CHART, RIGHT PANEL & HARNESS 4010/67455	3 - 44
WIRE CHART, LEFT PANEL & HARNESS 4010/67413	3 - 46
WIRE CHART, FRONT HARNESS 4010/67336	3 - 48
WIRE CHART, REAR HARNESS 4010/68335	3 - 49

SECTION FOUR

HYDRAULIC	4 - 1
PROPULSION SYSTEM	4 - 5
VIBRATION SYSTEM	4 - 9
STEERING SYSTEM.....	4 - 13
BRAKE CIRCUIT	4 - 17
HYDRAULIC AND COOLING LINES	4 - 18
HYDRAULIC DRAIN SYSTEM	4 - 20
HYDRAULIC SYSTEM COMPONENTS	4 - 22
PRESSURE TEST POINTS	4 - 22
HYDRAULIC SCHEMATIC	4 - 23

SECTION FIVE

POWER TRAIN.....	5 - 1
752C DRUM ASSEMBLY	5 - 3
DRUM REMOVAL.....	5 - 8
DRUM INSTALLATION	5 - 9
RIGHT SIDE BEARING COVER	5 - 10
DRUM DRIVE BEARING REMOVAL	5 - 11
DRUM DRIVE BEARING ASSEMBLY.....	5 - 12
DRUM DRIVE MOTOR REPAIRS	5 - 13
DRUM DRIVE GEARBOX.....	5 - 14
GFT 17 T2/312 2 GEARBOX	5 - 16

SECTION SIX

PARKING BRAKE SYSTEM	6 - 1
BRAKE CIRCUIT	6 - 6
TOWING YOUR MACHINE	6 - 7

SECTION SEVEN

VIBRATION SYSTEM	7 - 1
LIFTING DEVICE.....	7 - 2
DRUM EXCITER SHAFT	7 - 3
752C VIBRATION SYSTEM	7 - 4
VIBRATION SYSTEM	7 - 7
VIBRATION FREQUENCY	7 - 8
VIBRATION AMPLITUDE	7 - 9
VIBRATORY SYSTEM DIAGNOSTICS.....	7 - 10
752C DRUM DRAWING	7 - 11
DRUM - LEFT SIDE	7 - 12
DRUM - RIGHT SIDE	7 - 15
DRUM REMOVAL.....	7 - 18
DRUM INSTALLATION	7 - 19
RIGHT SIDE BEARING COVER	7 - 20
EXCITER BEARING REMOVAL	7 - 21
EXCITER BEARING ASSEMBLY	7 - 23