

# 2550

## CRAWLER DOZER

# Service Manual

Print N° 84414739B English



**THIS ALERT SYMBOL SIGNALS IMPORTANT MESSAGES INVOLVING YOUR SAFETY.**

**Read and heed carefully the safety instructions listed and follow the precautions recommended to avoid potential risks and to safeguard your health and your safety.**

**You will find this symbol in the text of this Manual referred to the following key words:**

***WARNING*** - Cautions directed to avoid improper repair interventions involving potential consequences for the operator's safety.

***DANGER*** - These warnings qualify specifically potential dangers for the safety of the operator or other persons directly or indirectly involved.

### IMPORTANT NOTICE

All maintenance and repair interventions explained in this Manual **must be performed exclusively by the Service Organization of the Manufacturer**, observing strictly the instructions explained using, whenever necessary, the recommended specific tools.

Whoever performs the operations reported without following exactly the precautions is responsible on his own, for the damages that may result.

Neither the Factory nor any Organizations in its Distribution Network, including but not limited to national, regional or local distributors, are responsible for any liability arising from any damage resulting from defects caused by parts and/or components not approved by the Factory for use in maintaining and/or repairing products manufactured or merchandized by the Factory.

In any case, no warranty of any kind is made or shall be imposed with respect to products manufactured or merchandized by the Factory, when failures are caused by the use of parts and/or components not approved by the Factory.

---

---

## AVOID ACCIDENTS

Most accidents and injuries occurring in industry, on the farm, at home or on the road, are caused by the failure of some individual to follow simple and fundamental safety rules or precautions. For this reason, **MOST ACCIDENTS CAN BE PREVENTED** by recognizing the real cause and taking the necessary precautions, before the accident occurs.

Regardless of the care used in design and construction of any type of equipment, there may be conditions that cannot be completely safeguarded against without interfering with reasonable accessibility and efficient operation.

A careful operator is the best insurance against accidents. The complete observance of one simple rule would prevent many thousands serious injuries each year.

This rule is: Never attempt to clean, lubricate or adjust a machine while it is in motion.



### **WARNING**

**On machines having hydraulically, mechanically and/or cable controlled equipment (such as showels, loaders, dozers, scrapers etc.) be certain the equipment is lowered to the ground before servicing, adjusting and/or repairing.**

**If it is necessary to have the equipment partially or fully raised to gain access to certain items, be sure the equipment is suitably supported by means other than the hydraulic lift cylinders, cable and/or mechanical device used for controlling the equipment.**

---

# SUMMARY

<b>GENERALITIES</b>	<b>SECTION 0</b>
<b>ENGINE</b>	<b>SECTION 1</b>
<b>TRANSMISSION-TORQUE CONVERTER</b>	<b>SECTION 2</b>
<b>STEERING CLUTCHES - BRAKES</b>	<b>SECTION 3</b>
<b>FINAL DRIVES</b>	<b>SECTION 4</b>
<b>UNDERCARRIAGE</b>	<b>SECTION 5</b>
<b>DOZER EQUIPMENT HYDRAULIC SYSTEM</b>	<b>SECTION 6</b>
<b>ELECTRICAL SYSTEM</b>	<b>SECTION 7</b>
<b>AIR CONDITIONING UNIT</b>	<b>SECTION 8</b>

