## **Service Manual**



## **ZT 20D**

Section 1 - General Information

Section 2 - Care and Safety

Section 3 - Routine Maintenance

Section B - Body and Framework

Section C - Electrics

Section D - Controls

Section E - Hydraulics

Section K - Engine



Publication No. **9803/9430-1** 



World Class Customer Support



## Introduction

## **About this Publication**

This publication is designed for the benefit of JCB Distributor Service Engineers who are receiving, or have received, training by JCB Worldwide Training.

These personnel should have a sound knowledge of workshop practice, safety procedures, and general techniques associated with the maintenance and repair of hydraulic earthmoving equipment.

Renewal of oil seals, gaskets, etc., and any component showing obvious signs of wear or damage is expected as a matter of course. It is also expected that components will be cleaned and lubricated where appropriate, and that any opened hose or pipe connections will be blanked to prevent excessive loss of hydraulic fluid and ingress of dirt. Finally, please remember above all else SAFETY MUST COME FIRST!

The manual is compiled in sections, the first three are numbered and contain information as follows:

- 1 General Information includes torque settings and service tools.
- 2 Care and Safety includes warnings and cautions pertinent to aspects of workshop procedures etc.
- 3 Routine Maintenance includes service schedules and recommended lubricants for all the machine.

The remaining sections are alphabetically coded and deal with Dismantling, Overhaul etc. of specific components, for example:

- A Attachments
- **B** Body and Framework...etc.

Section contents, technical data, circuit descriptions, operation descriptions etc. are inserted at the beginning of each alphabetically coded section.

All sections are listed on the front cover; tabbed divider cards align directly with individual sections on the front cover for rapid reference. 'Left Hand' and 'Right Hand' are as viewed from the rear of the machine facing forwards.

This Service Manual covers the following machines:

JCB ZT 20D from SN 1225000 to SN 1225999